



HB42®

**Le Filla Whole Job Wood Filler**

25/01/2024

## TECHNICAL DATA SHEET

# HB42 Le Filla Whole Job Ready Mixed Wood Filler

### Section 1: Description

**Trade name** HB42 Le Filla Whole Job Wood Ready Mixed Filler

One component, Multi-Purpose Wood Filler, perfect for filling small holes, grain filling and any small wood repair.

Its super smooth consistency means it to be applied in one single application to enable a quick and easy fill on interior or exterior wood.

It provides a tough, weatherproof finish that will not shrink, sag, or crack. It is also super flexible, making it suited to all types of wood & board finishes.

### Section 2: Application

Prior to application the areas must be clean, dry, sound, any traces of oil or grease must be removed.

Apply Le Filla Whole Job Ready Mixed to the area to be treated by knife, scraper or applicator. Ensure the filler is pushed firmly into the hole and smooth with a wet knife. For larger holes fill in 5mm layers and leave for two hours between further fills. Leave the filler slightly proud of the surface to ensure the repair is properly filled and then smooth with a wet knife. Allow to dry for two hours before sanding back and coating.

For storage of Le Filla Whole Job Ready Mixed a small amount of liquid may form on the surface of the material, this can be readily remixed by stirring. If the lid is left off the container for a period of time a hardened skin will form over the material. This skin should be removed and not mixed into the product.

### Section 3: Technical Data

MATERIAL - WATER BASED ACRYLIC FILLER

MIXING RATIO - AS SUPPLIED



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## Le Filla Whole Job Wood Filler

DENSITY	-	NOMINAL 1.80
DRYING:		
TOUCH DRY	-	15 MINUTES @ 20° C
HARD DRY	-	2 HOURS @ 20° C
SANDABLE	-	2 HOURS @ 20° C
OVERCOATABLE	-	2 HOURS @ 20° C
APPLICATION TEMPERATURE	-	5 – 35 ° C

**NB** This material may change colour upon drying giving a slightly darker shade. It may therefore be prudent to try a small sample area first to ensure the colour is satisfactory.

### IMPORTANT

The information and recommendations provided are given in good faith based on our current knowledge and experience. However, the differences in substrates, materials and site conditions are such that no warranty or fitness for a particular purpose can be inferred from this information or any written recommendations. The user must test the product's suitability for the intended use.

