



Ultimate Wood Filler

2 Part Styrene Free Wood Filler

2-PART
Styrene Free

As this is a fast curing filler, it is recommended that only small quantities are mixed at a time - enough to be applied within 5 minutes of mixing.

Apply the product using a putty knife, spatula or similar direct to the area of timber to be repaired. Shape the product as required with a spreader or flat former. Leave enough excess proud of the surface to allow for sanding. For deep filling it may be necessary to build the product up in layers. Plastic shuttering may also be used to produce a smooth straight edge but only remove when the filler has cured. Allow to cure before finishing. It is important that the total surface of the repair is fully sanded to ensure that a stain or finish can fully penetrate.

Typical Gel Time:

The typical gelling time is around 10 minutes at 15 degrees temperature and is to full strength after just 30 minutes. The amount of hardener used, as well as the overall volume of material mixed and the ambient temperature will all affect gelling times.

Storage, Life & Shelf:

This product should be stored between +5°C & +25°C . the shelf life of the product is 12 months from the manufacturing date.

Health & Safety:

Product Health and Safety Data Sheet must be read and understood before use. These are available on request and via the HB42 website (www.hb42.co.uk).

Warranty:

HB42 warrants that its product complies, within its shelf life, to its specification.

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