



Get More with HB42

High Performance Premium Trade Products



NEW
Invisible
HB42!

Tel: 020 8979 8284

HB42 Ultimate Range

High Performance Premium Trade Products



The HB42 Story

The HB42 range started with the launch of HB42 Sealant & Adhesive in 2013, conceived from an ever increasing demand from both the professional building and decorator trade merchants to supply a high-end trade brand of sealants with clear packaging at sensible prices, and good merchant margins.

Following the successful launch of the HB42 Sealant Range, the HB42 team have undertaken extensive market research into the latest manufacturing technologies, using only the highest quality materials. Building on the success of HB42 Ultimate Sealant & Adhesive the range has seen steady growth and now includes: sealants, adhesives, solvents and fillers. All our products meet the exacting standards of the construction industry in performance, health and safety, strength,

speed and ease of use. HB42 is a brand owned by Hilton Banks Limited UK, established in 1850 and based in Middlesex. With their own central distribution warehousing which is now home to HB42. The highly experienced HB42 team and Hilton Banks management are committed to expanding the range, with only products that meet the high performance standards of the Construction, Building and Decorating trade - premium quality products you can rely on.

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HB42® is a Registered Trade Mark

HB42 'All-in-One' Sealant & Adhesive



The 'All-in-One' Sealant & Adhesive that Seals, Sticks and Fills. Based on the new generation of advanced hybrid polymer technology for outstanding adhesion and strength. HB42 can be used both inside and outdoors from sealing bathrooms to guttering. Unlike other sealants and adhesives HB42 is odourless, food safe and has been GEV approved - recognised for meeting very low emission standards.

The ultimate answer to sealing, fixing and filling. Based on the latest advanced hybrid polymer technology, HB42 is a trade strength sealant and adhesive designed to meet the toughest demands of the construction and building industry. Conforming to the EN 15651 classification which promotes high quality, durable

sealants with higher movement capabilities HB42 delivers outstanding performance across a wide range of industrial applications. HB42 will adhere to glass, wood, stainless steel, aluminium, porcelain, UPVC, coated metal and polystyrene. You can even use HB42 in the wet or dry!



**NEW
Invisible
HB42!**

New Invisible, stays crystal clear, non-staining, ideal for glass, mirrors, natural stone, granite, marble & all joining work where transparency is necessary.



Key Technical Specifications

- Seals, Sticks & Fills
- Holds 2.24kg / cm²
- Elasticity up to 230%
- No Shrinking
- Can Overpaint
- Works in the Wet
- Solvent Free GEV Approved
- EC1 Plus Very Low emissions
- InS P1 Food Safe
- Bonds to almost anything
- Skins in minutes
- Fully cured in 24 hours
- Conforms to EN 15651

Ordering Information

HB42 Ultimate Sealant & Adhesive

Available in: White, Clear, Grey, Black, Brown & Invisible

310ml Cartridge				Case
Black	HB42B	5029624010467	12	
Brown	HB42BR	5029624010702	12	
Clear	HB42C	5029624010412	12	
Grey	HB42G	5029624010474	12	
Invisible	HB42I	5029624011228	12	
White	HB42W	5029624010405	12	
Pallet Quantities				(1/2) 600 (Full) 1200

80ml 'Handy' Squeezy Tube				Case
White	HB42W80	5029624010771	12	
Clear	HB42C80	5029624010795	12	
Pallet Quantities				(1/2) 2880 (Full) 5760

“ You can have confidence using HB42 for sticking, sealing and filling gaps and it works remarkably well **”**

Professional Builder Magazine | Roger Bisby - Builder & Journalist



Available in:



White, Clear, Grey, Black, Brown & Invisible

HB42 the Ultimate 'All-in-One' Seals, Sticks & Fills





HB42 Super Grab

The Ultimate answer to fixing. HB42 Super Grab is based on the latest grab technology, a trade strength adhesive that will even bond in the wet. Double the bond strength of most other grab adhesives, it will adhere to glass, wood, enamel, painted surfaces, plasterboard, coated metals, Perspex, concrete, plastics, PVCu, stainless steel and much more!

HB42 Super Grab is a complete, all-purpose fixing solution designed to eliminate the need for secondary support and bond to vertical surfaces without slippage. The Ultimate Answer to fixing

large panels, wall boards, windowsills, dado rails, bonding brick slips, cladding and sanitary fixtures. Double the strength of most other grab adhesives.



Advanced



Strong



Fast Acting



Any Weather



Low VOCs



...a Bond Strength **DOUBLE** that of most other grab adhesives!”

Key Technical Specifications

- Bonds in the Wet
- Instant Grab
- Solvent free GEV Approved
- Weatherproof
- Internal & External Use
- Low VOCs
- Ideal for Heavy Items
- Eliminates the need for mechanical fixings

Ordering Information

HB42 Ultimate Grab Adhesive

310ml Cartridge		Case
HB42GRAB	5029624010429	12
Pallet Quantities		(Full) 1200

NEW Formula

“Stronger, No Slip, Flows easier from the tube”

NEW
Easy-Flow
Formula!



HB42 Ultimate Silicones

Professional grade, high gloss silicones. HB42 Ultimate Silicone is designed for Bathrooms, Wet Rooms and Kitchens. Mould-resistant and non-staining.

"Simply the Ultimate" Silicone that gives you a premium quality professional finish. It can be used on kitchens, stone floors, granite and marble worktops, external brickwork, glazing and connection and

expansion joints. Acetoxy free, it produces a neutral cure that is non-staining on stone, granite and marble and is also non-corrosive on metals. Once caulked, it can be reworked, unlike most silicones.



Key Technical Specifications

- Easy to Smooth / Reworkable
- Neutral Cure
- Non-staining, Non-Yellowing
- Flexible & Durable
- UV Resistant
- Waterproof
- Anti-mould
- Low Odour
- No mess - easy to Clean Off
- Non Corrosive to Metals
- Skins in 8-10 minutes
- Fully cured in 24 hours
- Perfect for Expansion Joints

Ordering Information

HB42 Simply the Ultimate Silicone

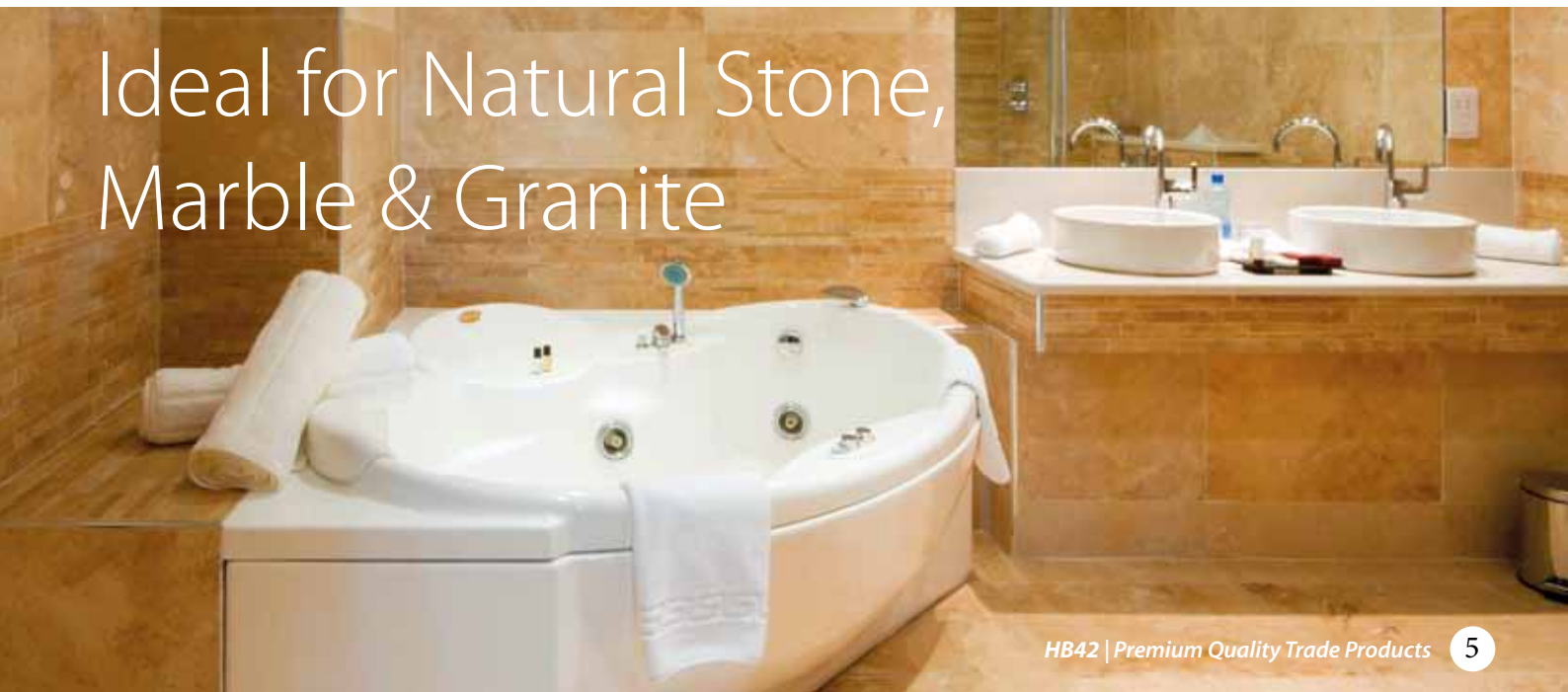
Available in: ☐ ☐ White & Clear

310ml Cartridge			Case
White	HB42USW	5029624010832	12
Clear	HB42USC	5029624010849	12
Pallet Quantities		(½) 600	(Full) 1200

“...get a pro finish,
easy to smooth, reworkable”



Ideal for Natural Stone,
Marble & Granite





“ *It's extremely strong, easy to sand and stain. Because of the dark colour it works better than other products on solid wood... I think it is very good value for the quality and is an excellent product”*

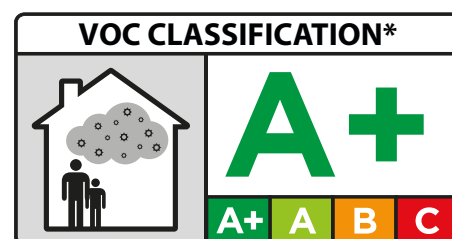
Christian Passeroti | Joiner

HB42 Ultimate Wood Filler

Ultimate Wood Filler is a '2-part' styrene free wood filler that provides a tough, long-lasting repair on all woods for both inside and outside jobs!

Use HB42 Ultimate Wood Filler for all professional wood repairs. Comes as an easy mix application, setting hard for a strong and tough finish in 30 minutes. Once dry it can be drilled, carved, sanded or planed. It is weatherproof, paintable and even stainable. Perfect for repairing wood damaged by wet rot on furniture, window sills, frames, doors and banisters.

HB42 Ultimate Wood Filler can also be used on grain filling and repairs to shakes, cracks, splits and knot holes. It can even repair wooden constructions including some marine applications. Available in Medium 275ml (equivalent to 500g), Large 770ml (equivalent to 1.5kg) and Trade 3.3ltr (equivalent to 6kg).



**Information on the emission of volatile substances in indoor air, with a risk of inhalation toxicity, on a scale ranging from A+ (very low emissions) to C (high emissions) level.*

Key Technical Specifications

- Styrene Free, Low VOC's
- Interior and Exterior Use
- Sets in 30 minutes
- Drill, Screw, Sand & Plane
- Paintable and Stainable
- Flexible Easy Smooth
- Easy Mix Application
- Easy Sanding / Non-Clogging
- Strong Long Lasting
- Non-Shrink / Non-slump

“ *...fill, finish and coat the same day!”*

Ordering Information

HB42 Ultimate Wood Filler (2 Part)

Available in: ☐ ☐ White & Natural

275ml		Case	
White	HBWFS	5029624010856	6
Natural	HBNFS	5029624010917	6
Pallet Quantities		(½) 600	(Full) 1200
770ml			
White	HBWFL	5029624010863	6
Natural	HBNFL	5029624010924	6
Pallet Quantities		(½) 288	(Full) 576
3.3ltr			
White	HBWFT	5029624010870	2
Natural	HBNFT	5029624010931	2
Pallet Quantities		(½) 90	(Full) 180
40g 'Extra' Hardener Tubes			
	EH40	5029624010407	12



**Natural
Pine**

White



HB42 'All-in-One' Le Filla®

The Ultimate answer to filling and repairs. HB42 'All-in-One' Le Filla® is a rapid hardening filler paste for the filling, repairing of holes & surface imperfections in a wide range of materials - wood, metal, plaster, concrete & more...

A 2-part filler, once mixed will set hard to give an exceptionally strong finish in record time (sets in 20-30 minutes). HB42 Le Filla® can be drilled, screwed, carved or planed once dry. The system is weather-proof and can be used for both interior and exterior repairs.

Wood, Metal, Plaster, GRP, Concrete

Fill and repair windows, doors, skirtings, holes in masonry and plaster. Suitable for all wood and plywood jointing, ideal as a grain finishing compound.

Key Technical Specifications

- Easy Mix Application
- Exterior & Interior Use
- Sets in 20-30min Any Depth
- Drill, Screw, Sand & Plane
- Flexible Easy Smooth
- Low VOCs
- Accepts most paint & varnish
- Accepts Mechanical Fixings!

Ordering Information

HB42 Le Filla® All-in-One (2 Part)

500g		Case
Natural HBF500	5029624010580	6
Pallet Quantities	(½) 600 (Full) 1200	
1.5kg		
Natural HBF1.5	5029624010597	6
Pallet Quantities	(½) 288 (Full) 576	
3.5kg		
Natural HBF3.5	5029624010603	
Pallet Quantities	(½) 60 (Full) 120	
6kg		
Natural HBF6	5029624010627	2
Pallet Quantities	(½) 90 (Full) 180	
40g 'Extra' Hardener Tubes		
EH40	5029624010407	12

“...fill, finish and coat the same day!”



The ideal partner for the
HB42 Sealant Range:

HB42 Ultimate Solvent

The Ultimate 'All-in-One' Solvent... cleans surfaces and removes stubborn deposits - the 'ultimate answer' to safely removing sealants and adhesives.

HB42 Solvent is fast acting on dirt, chewing gum, tar, wax, adhesive labels and even 'splashes of cement'. The ideal partner to the HB42 Ultimate Sealant

range. Use for professional preparation work to ensure maximum adhesion and long term performance.

Key Technical Specifications

- Safely removes sealants and other adhesives
- Leaves no oily residue
- Non-aggressive & Safe
- Works fast & effectively
- Ideal for preparation work with HB42 Sealants

Ordering Information

HB42 Ultimate Solvent

500ml Aerosol		Case
HB42SC	5029624010788	12
Pallet Quantities	(½) 180	(Full) 360



HB42 Ultimate Bond

Super Strength Mitre Bond Activator & Superglue! Perfect for Wood, Aluminium and many more Mitre Joints...

HB42 Ultimate Bond Kit will create an instant bond on many substrates. Used primarily on wood mitre joints or on porous, acidic or difficult to bond surfaces including MDF, Acrylic, PVC, Timber, Steel,

Rubber, Leather, Ceramics and Aluminium. The Mitre Bond Activator is an aerosol that accelerates the cure speed of the super glue on wood mitre joints and difficult to bond surfaces.

“ A perfect mitre every time! ”



Key Technical Specifications

- Super Strength
- Ideal for Wood Mitre Joints
- Will bond porous, acidic difficult to bond surfaces
- Accelerated Cure Speed

Ordering Information

HB42 Ultimate Bond

200ml Activator & 50ml Glue	Case
HB42UB	5029624010887 12
Pallet Quantities	(½) 300 (Full) 600

HB42 Ultimate Bond will stick:

- ✓ MDF
- ✓ Acrylic
- ✓ PVC
- ✓ Wood
- ✓ Steel
- ✓ Leather
- ✓ Rubber
- ✓ Ceramics
- ✓ Aluminium
- ✓ Polyurethane
- ✓ Granite
- ✓ Quartz
- ✓ Marble

...and will even stick:

- ✓ Wood to Aluminium!
- ✓ Acrylic to Granite!
- ✓ Rubber to Ceramic!

HB42 Pro-Finish Dec Caulk

The Ultimate Decorators Caulk 380ml has over double the flexibility of leading caulk brands at 12.5%, making it more resistant to movement and longer-lasting. HB42 Ultimate Caulk also fills deeper and wider than most other caulks. Like all HB42 Products, our caulk is designed for a professional finish and adheres to top industry standards. Get a smooth matt finish and overpaint in 1 hour.

HB42 Ultimate Pro-Finish Decorators Caulk is an easily applied, white, solvent-free, acrylic sealant for external & internal use. It forms a durable, flexible seal and contains a fungicide to discourage mould growth. It can be overpainted within 1 hour depending on temperature and humidity. HB42 Ultimate Pro-Finish Decorators Caulk is made to the highest specification and will withstand joint movement capability of up to 12.5% and can be used in joints up to 25mm wide and 20mm deep.

Manufactured to EN ISO11600 F 12.5P, BS EN 15651, F-EXT-INT.

APPLICATIONS: Sealing around window frames, architraves, cornices, PVC profile trim and cladding, plasterboard joints. Sealing cracks and gaps in plaster, brickwork, stone, concrete and between skirting board and walls. Can be used as an adhesive for bonding polystyrene. NOT suitable on PE, PP, Teflon and bituminous surfaces. This product should NOT be used below ground level.

“...fills deeper and wider - maximum flexibility 12.5%!”



Key Technical Specifications

- Maximum Flexibility 12.5%
- Interior & Exterior
- Fills Deep and Wide
- ISO-11600-F-12.5
- F-EXT-INT
- Overpaint in 1 hour
- Anti-Mould

Ordering Information

HB42 Pro Finish Decorators Caulk

380ml Cartridge	Case
HBDEC380	5029624011327 12
Pallet Quantities	(Full) 1188





“ *It's extremely strong and bonds within 10 minutes, with the advantage of being D3 compliant you can use it both indoors and out...
...the only wood glue you need* ”

Andy Butler | HB42

HB42 Ultimate Wood Glue

The only wood glue you need. HB42 Ultimate Fast Grab Wood Glue gives you the benefits of an interior and exterior glue and also a fast grab bond in 10 minutes! HB42 Wood Glue is a Super strong PVA, of a high Spec D3 Grade, which is suitable for all woods.

HB42 Ultimate Fast Grab Wood Glue. The exceptionally high solids content ensure that it's the fastest, strongest adhesive of its type. Used correctly it will bond most woods in 10 minutes and be ready to handle in 30 minutes. Bonds stronger than the wood itself in less than 2 hours! Suitable for all woods and joinery, assembly of doors, window frames and furniture. Not suitable for continuous immersion in water.

IDEAL TO USE ON:

- Cabinet Making
- General Joinery
- Doors
- Window Frames
- Furniture
- Kitchens

UNIQUE QUALITIES: Water Resistant to D3 Classification, Interior/Exterior Use, Low Timber Staining - Will Not Stain, Creep Resistant, Dries Clear, Contains No Inert Fillers, Suitable for Radio Frequency (R-F) Cure, Water Based.

Key Technical Specifications

- Super Strong PVA
- High Spec D3 Grade Glue
- Suitable for All Wood
- Fast Acting - Bonds in 10 Minutes
- Interior & Exterior
- Available in 125ml, 250ml, 500ml & 1ltr

“ *...bonds most woods in 10 minutes!* ”

Ordering Information

HB42 Fast Grab Wood Glue D3

125ml		Case
HBFG125	5029624011242	12
Pallet Quantities		(Full) 480
250ml		Case
HBFG250	5029624011259	12
Pallet Quantities		(Full) 300
500ml		Case
HBFG500	5029624011266	6
Pallet Quantities		(Full) 40
1kg		Case
HBFG1	5029624011273	6
Pallet Quantities		(Full) 30





HB42 'Merchant Support' Merch., PR & Advertising

HB42 actively supports many of the Trade Magazines, including Professional Builder, Professional Builders Merchant, BMN & DIY Week with targeted Advertising, free product promotions & PR - designed to drive more traffic to your store. Ask about our HB42 POS!

HB42 offers all of its Trade Merchants valuable POS and Marketing Support to help increase sales. The HB42 POS includes the highly effective 'Sealant

Stand' to boost sales on the shop floor. Clip-Strips, shelf-wobblers, counter displays, window stickers and exterior banners all provide fantastic support.

“...rapidly became a firm favourite with our commercial customers through its versatility, excellent strength and its very competitive pricing - a must have item for every toolbox.**”**

Les Banks, Operations Manager, Nu-Line Builders Merchants | HB42 Sealant & Adhesive



HB42 Stand: W 51cm H 81cm D 41cm Approx. x 120 Tubes per Stand



Fixer Fred Trade Days boost your sales

HB42 has its very own mascot 'Fixer Fred' - a fantastic way to engage your customers and bring additional sales through our special HB42 trade discount days.

These are already proving particularly popular when launching any of our products in your store. Fixer Fred brings a new level of support to your marketing events - always great fun and never fails to engage your customers. Our exclusive trade offers are tailored to maximise sales and your needs. We combine Fixer Fred events with product demonstrations.



HB42 'In the Press'

The trade press continue to feature many of the HB42 product range in their news and product features... reporting on the HB42 advanced features and benefits. Ultimately this boosts consumer confidence and demand!

Recent Press Reviews include 'Product Testing' in the high profile trade magazine Professional Builder. 'The 'Sticking Point' report compiled by independent builder and journalist Roger Bisby... tested in

real life building scenarios HB42 comes out on top - meeting the exacting standards of the construction industry in performance, health and safety, strength, speed and ease of use.



HB42 at Construction Week



HB42 at Professional Builder Live

“...this stuff works, and these advanced polymer adhesives have a lot to offer!”

Professional Builder Magazine | Product Test 'Sticking Point' July 2016



Digital Billboard Display Campaign - London

HB42 Professional Range

...building on our successful launch of Advanced Sealants and Adhesives. HB42 will be adding NEW products each year and growing our loyal base of Merchants and Professional Trade Users.

HB42's dedicated sales team regularly visit our Merchants, delivering a highly personal sales service and support.

We welcome enquiries from new and existing customers, get in touch today or visit our website www.hb42.co.uk

Get in touch:

Tel: 020 8979 8284

- Find out more about our special Trade Prices
- HB42 Merchandising and POS
- How the HB42 Pro Range can help build more profit



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