



# Product Data Sheet

**Application & use:** HB42 Le Filla® is a fast hardening two-component polyester filler paste for the filling and repairing of holes and surface imperfections in a wide range of materials including wood, metal, concrete, plaster and GRP. Easy to sand and finish with minimal clogging, and leaves a hard ready to coat finish which can be easily blended.

**Key Benefits & applications:** Versatile use on wood (door frames, windows, screw holes, knots) metal (car body work, screw holes, smoothing), concrete, plaster and GRP. • Ideal for use as a modelling clay or with plywood joints.

## Typical Data: Gelling and Curing Times

Once mixed 4-5 mins at 20°C with 2% hardener.

Sandable after 20 minutes.

**Product Usage:**

1. To ensure proper adhesion, the surfaces must be dry, clean and free from dust, oil and grease.
2. Place an amount of the filler onto a non-porous board (about the size of a golf ball) and squeeze a small amount of hardener from the tube (around 50-75mm in length) next to the filler. Mix the filler and the hardener thoroughly to blend the two.
3. Mixing will start the curing process, therefore prepare only what can be used immediately.
4. After a period of storage, resin may rise to the surface of the product. If this is evident, simply stir well to return the filler to its original condition.
5. Apply using a spatula or a putty knife leaving the filler slightly "proud" of the surface to allow for sanding. Quick, easy sanding is achieved if the filler is sanded down within 15-30 minutes from mixing and application.

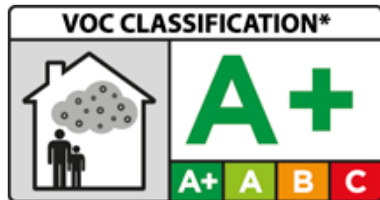
**Finishing:** Once fully cured the filler can be overcoated with most paint systems. Ensure surfaces are dry and dust free.

**Cleaning:** Tools may be cleaned immediately afterwards using cellulose thinners.

The information and data given is based on our own experience, research and testing and is believed to be reliable and accurate. However, as Hilton Banks Ltd cannot know the varied uses to which its products may be applied, or the methods of application used, no warranty as to the fitness or suitability of its products is given or implied. It is the users responsibility to determine suitability of use. For further information please contact our Technical department.



## Approvals and Certifications:



\*Information on the emission of volatile substances in indoor air, with a risk of inhalation toxicity, on a scale ranging from class A+ (very low emissions) to C (high emissions) level.

## Sizes:

Product	Size	Pcs / Box
HB42 Le Filla®	6kg	2
HB42 Le Filla®	3.5kg	3
HB42 Le Filla®	1.5kg	6
HB42 Le Filla®	500g	6

## Handling and Storage:

This product should be stored between +5°C & +25°C .

Avoid Direct Sunlight.

The Shelf life of the product is 18 months from the manufacture date.

Produced by Hilton Banks Ltd UK

